



## McDoman Chemicals

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### OVEN CLEANER FORMULATION

Raw Materials		Order	100LT	Raw Cost Per Kg
WATER		1	80	0
Caustic Soda Flakes		2	7	16,9
OC-Liquid Base		3	20	24,6
Dye			0,05	0

Raw Material Cost R - R 610,30

Estimated Manufacturing Costs Per Litre R 6,10

#### MIXING INSTRUCTIONS

1) Add Water and Caustic Soda Flakes then run the machine to mix well

NB. Mix till the Caustic completely dissolves

2) Add OC-Liquid Base and mix well for at least 5mins

3) Add Dye and mix (Dye should be compatible with Alkaline solution)